

9617

DART AEROSPACE LTD		Work Order: 23998	A
Description: Outer Tube		Part Number: B67-43001-197	
Dwg: B67-43001 Rev B		Qty: 20	17 10
		Page of	

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05.09.02	17 10
2	MM	Machine as per Dwg B67-43001 Mat 6061-T6 1.75" x .065" Wall Tubing Batch: M18188	B6	05.09.06	10
3	DC2	Inspect parts as they come off the machine	B6	05.09.11	10
4	DC2	Level check	SD	05.09.11	10
5	MM	Reburn	B6	05.09.11	10
6	ST	Identify: Steel	KE	05.09.21	10
7	AK	Cost/mt. 41.98 41.98	S4C	05.09.20	10
8	DC	Close w/o Level 21.	D	05.09.30	10
9	ACT	Inspect level 5	2	05.09.29	10

Rev	Date	Change	Revised By	Approved

PRELIMINARY ISSUE

11th Nov 1901

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① -197 OUTER TUBE  
MATERIAL: 1.75 OD X .065 WALL, 6061-T6  
WW-T-700/6  
SCALE 0.250

① -205 OUTER TUBE  
MATERIAL: 1.75 OD X .065 WALL, 6061-T6  
WW-T-700/6  
SCALE 0.250

⑤ -201 SQUARE TUBE  
MATERIAL: 1.00 SQ X .065 WALL, 6061-T6  
QQ-A-200/8  
SCALE 0.500

① -207 SQUARE TUBE  
MATERIAL: 1.00 SQ X .125 WALL, 6061-T6  
QQ-A-200/8  
SCALE 0.500

PREMIER AVIATION, INC.  
2021 Aviation Parkway, Grand Prairie, Texas 75052  
D/SUV8 B67-43001 B  
SCALE: WT. SHEET 15 OF 45

ORIGINAL





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# Job Costing Report

Dart Aerospace Ltd.  
Hawkesbury

Aug 09, 2005  
11:26 am

Work Order No	: 0023998	Department Code:	
Project Name	: pB67-43001-197 <i>X</i>	Burden Flags	: NNNNNNNN
Project For	: WK538	WO Status	: Open
Work Order Type	: Main	Invoice State	: Not Invoiced
Main WO Number	:	Invoice Date	:
House Part Number	: pB67-43001-197	Invoice Number	:
Description	: <i>outer tube</i>	Invoice Amount	: 0.00
Manufactured	: No	Order Entry No	:
Amount Req'd	: <i>00 17</i>	OE Value	: 0.00
Amount Done	: 0	Est Margin	: 0.000%
Start Date	: 08-09-05	Actual Margin	: 0.000%
Est Finish Date	:		
Act Finish Date	:		
Drawings Req'd	: No		
Ok for Approval	:		
Approval Rec'd	:	\$0 Posted to Finished Goods	

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	0.00	0.00	0.00	0.00	0.00
Engineering Hours	0.00	0.00	0.00		
Engineering Cost	0.00	0.00	0.00	0.00	0.00
Production Hours	0.00	0.00	0.00		
Production Cost	0.00	0.00	0.00	0.00	0.00
Packaging Hours	0.00	0.00	0.00		
Packaging Cost	0.00	0.00	0.00	0.00	0.00
OverHead Hours	0.00	0.00	0.00		
OverHead Cost	0.00	0.00	0.00	0.00	0.00
CNC Hours	0.00	0.00	0.00		
CNC	0.00	0.00	0.00	0.00	0.00
Misc. Hours	0.00	0.00	0.00		
Misc.	0.00	0.00	0.00	0.00	0.00
Burden	0.00	0.00	0.00		
Total Cost	0.00	0.00	0.00		
Margin	0.000	0.000			
Selling Cost	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00





